



# MINOR TORCH FOR WELDING AND CUTTING

MINOR WELDING TORCH

- The Minor torch for welding and cutting is a small torch with interchangeable lance.
- It is light and handy and can be used to weld and cut by carpenters (for small and medium works), plumbers, refrigerators technicians and installers of air-conditioners.

- **Minor handle**  
Code 8401



- **Minor welding lance for ACETYLENE**



- **Minor welding tip for ACETYLENE**



## SPECIFICATIONS

Code	Description
8430.1A	Minor welding lance for acetylene - N. 1
8430.2A	Minor welding lance for acetylene - N. 2
8430.3A	Minor welding lance for acetylene - N. 3
8430.4A	Minor welding lance for acetylene - N. 4

## SPECIFICATIONS

Code	Description	l/h
8431.1A	Minor welding tip for acetylene - N. 1	40
8431.2A	Minor welding tip for acetylene - N. 2	80
8431.3A	Minor welding tip for acetylene - N. 3	160
8431.4A	Minor welding tip for acetylene - N. 4	225

- **Minor welding lance for LPG**



- **Minor welding tip for LPG**



## SPECIFICATIONS

Code	Description
8430.1G	Minor welding lance for LPG - N. 1
8430.2G	Minor welding lance for LPG - N. 2
8430.3G	Minor welding lance for LPG - N. 3
8430.4G	Minor welding lance for LPG - N. 4

## SPECIFICATIONS

Code	Description	l/h
8431.1G	Minor welding tip for LPG - N. 1	80
8431.2G	Minor welding tip for LPG - N. 2	160
8431.3G	Minor welding tip for LPG - N. 3	225
8431.4G	Minor welding tip for LPG - N. 4	315



## ■ Minor forked welding lance for ACETYLENE

The Minor torch is also available with forked lance for welding tubes.

### SPECIFICATIONS

Code	Description
8436.1A	Minor forked welding lance for acet. - N. 1
8436.2A	Minor forked welding lance for acet. - N. 2
8436.3A	Minor forked welding lance for acet. - N. 3
8436.4A	Minor forked welding lance for acet. - N. 4



## ■ Minor forked welding lance for LPG

The Minor torch is also available with forked lance for welding tubes.

### SPECIFICATIONS

Code	Description
8436.1G	Minor forked welding lance for LPG - N. 1
8436.2G	Minor forked welding lance for LPG - N. 2
8436.3G	Minor forked welding lance for LPG - N. 3
8436.4G	Minor forked welding lance for LPG - N. 4



## ■ Minor flexible welding lance

The Minor torch can be equipped with flexible welding copper lances, which are used in thermo-hydraulics.

### SPECIFICATIONS

Code	Description	l/h
8434.2	Minor flexible welding lance - N. 2	160
8434.3	Minor flexible welding lance - N. 3	225
8434.4	Minor flexible welding lance - N. 4	315



## ■ Minor heating lance

The Minor torch can be equipped with heating lances with multi-hole copper tips, working with acetylene or propane.

### SPECIFICATIONS

	Code	Description	l/h
Acetylene	8438.4A	Minor heating lance acet. - N. 4	800-1000
	8438.5A	Minor heating lance acet. - N. 5	1000-1250
Propane	8438.4G	Minor heating lance LPG - N. 4	800-1000
	8438.5G	Minor heating lance LPG - N. 5	1000-1250



## ■ Minor cutting lance

### Code 8405

The Minor torch can be equipped with lances and tips for cutting up to 50 mm.



## ■ Gas economiser

### Code 8424

This product is recommended for all works requiring frequent stops. It allows to save gas and to re-start the torch immediately. It works with oxygen + acetylene or oxygen + propane.

